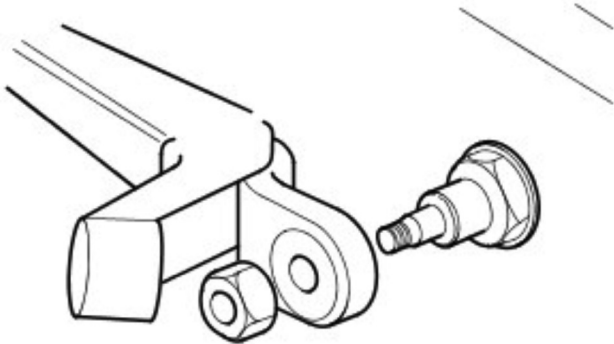


# Glass, Frames and Mechanisms - Taildoor Window Glass

## Removal and Installation

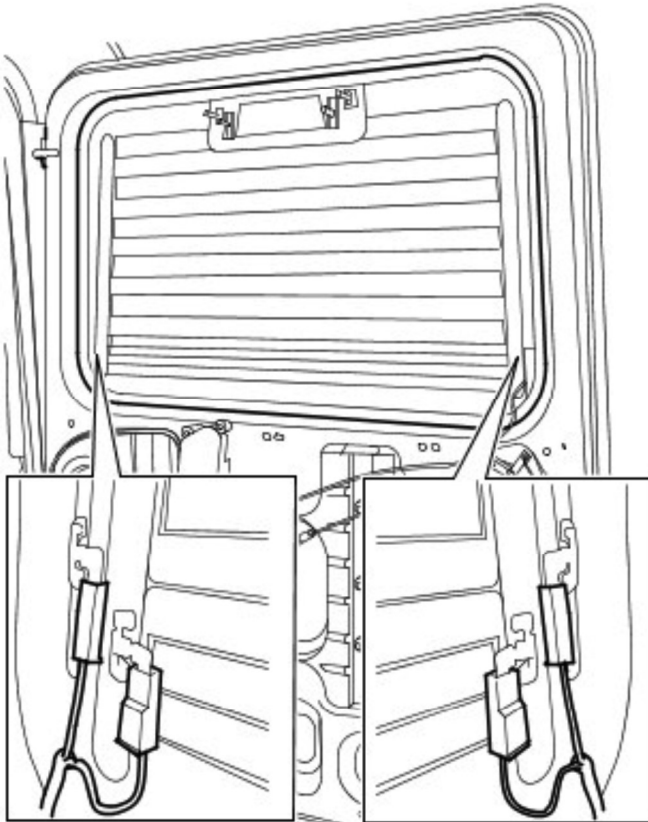
### Removal

1. Remove spare wheel from taildoor.
2. Raise nut cover, remove nut and release wiper arm.




M764252


3. Open taildoor.
4. Remove high mounted stop lamp.  
For additional information, refer to: High Mounted Stoplamp (417-01, Removal and Installation).
5. Remove 4 connectors from heated rear window.



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6.  **WARNING:** Wear suitable eye protection when removing and refitting glass.

With assistance, from inside of vehicle apply pressure to glass, relieve seal lip and carefully remove glass.

7.  CAUTION: Lay glass on felt covered supports and be careful not to damage the obscuration band. Do not stand on edge as this can cause chips which subsequently develop into cracks.

Remove seal from glass.

## **Installation**

1. Clean glass and install seal. Ensure seal is fully located on glass.
2. Thoroughly clean the taildoor window mounting flange.
3. Install drawstring to seal.
4. Lubricate seal.
5. With assistance, position glass and seal to taildoor window aperture, locate lower edge and instal seal using drawstring.
6. Clean glass and check seal fit.
7. Fit connectors to heated rear window.
8. Install high mounted stop lamp.  
For additional information, refer to: High Mounted Stoplamp (417-01, Removal and Installation).
9. Install wiper arm to spindle, align blade to window and tighten nut to 18 Nm (13 lbf.ft).
10. Install spare wheel and tighten nuts to 45 Nm (33 lbf.ft).