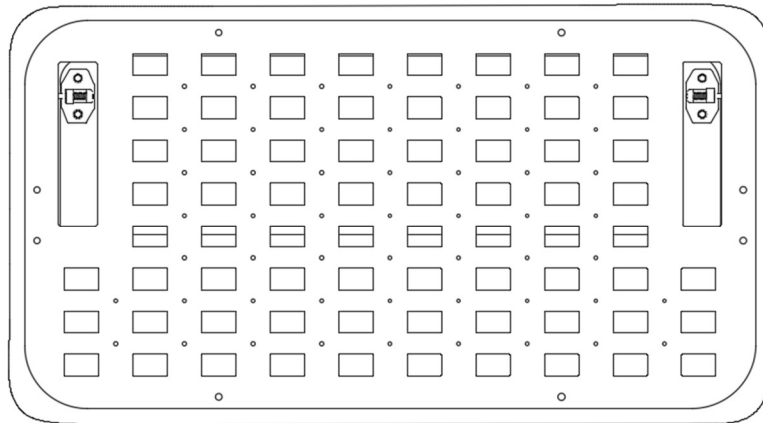




Installation guide Mollesystem C100



Required materials:

- Drill 5.0 mm
- Drill 4.2 mm
- Tap M5
- Nutkey nr. 8
- Screwdriver (phillips head / PH2)
- Paint brush and oil

Materials supplied:

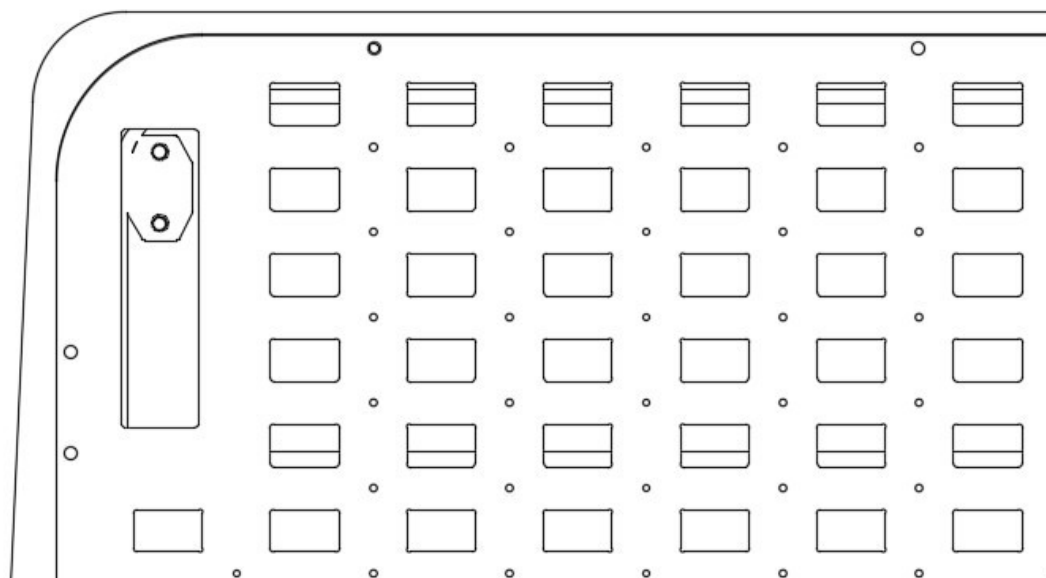
- M5*50 stainless steel pan head screw (h-cross) (8 x)
- Flat washer stainless steel (16 x)
- M5 hexagon nut stainless steel (8 x)
- Flat washer nylon (8 x)
- Washer nylon with insert (8 x)
- Cover cap nylon (16 x)

We strongly recommend that you read the manual in advance.

It is important that the Explore Glazing products are assembled correctly and safely. Careless assembly can lead to accidents and serious damage and / or injury to you or others. If you have no technical experience or are not familiar with the general assembly instructions, we recommend that you have our products assembled by a professional company.

If the Explore Glazing window has not yet been mounted in your car, we advise you to mount the Mollesystem plate on the window first.

1. Place the Molle panel on the outside of the window frame and center this panel accurately.



2. Fix this position with, for example, clamps or masking tape.
3. Copy the holes of the Molle panel to the window profile with a 5 mm drill. DO NOT DRILL!
4. Take the Molle panel off the window.
5. Drill the center points with a 4.2 mm drill; preferably with a column drilling machine. If you don't have these, make sure you drill the holes perpendicular. Use sufficient oil when drilling.

Note: you must drill the holes completely through the aluminium frame and the base plate of the window. Make sure you drill the holes accurately and perpendicular otherwise you will have difficulties to fit the Molle panel.

6. Tap the holes with an M5 machine tap. Use sufficient oil during tapping.
7. Clean the window carefully to avoid damaging the powder coating.
8. Attach the Molle panel according to the supplied drawing 'Molle panel half-drop-window C100'; or when a window guard is also attached, follow the supplied drawing 'Molle panel and window guard half-drop-window C100'.